

1/33

Fig. 1

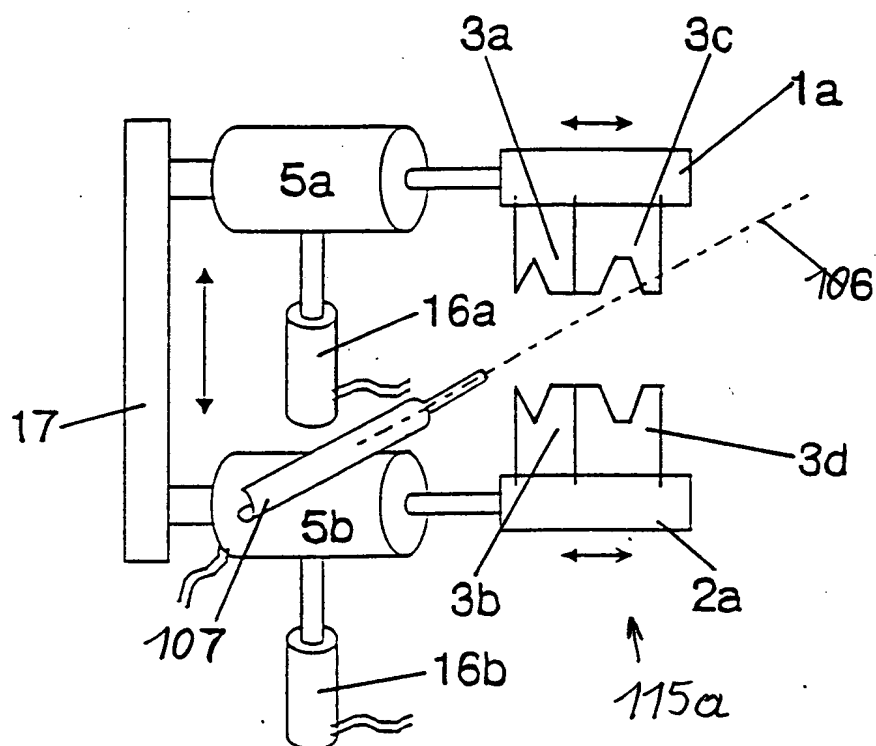
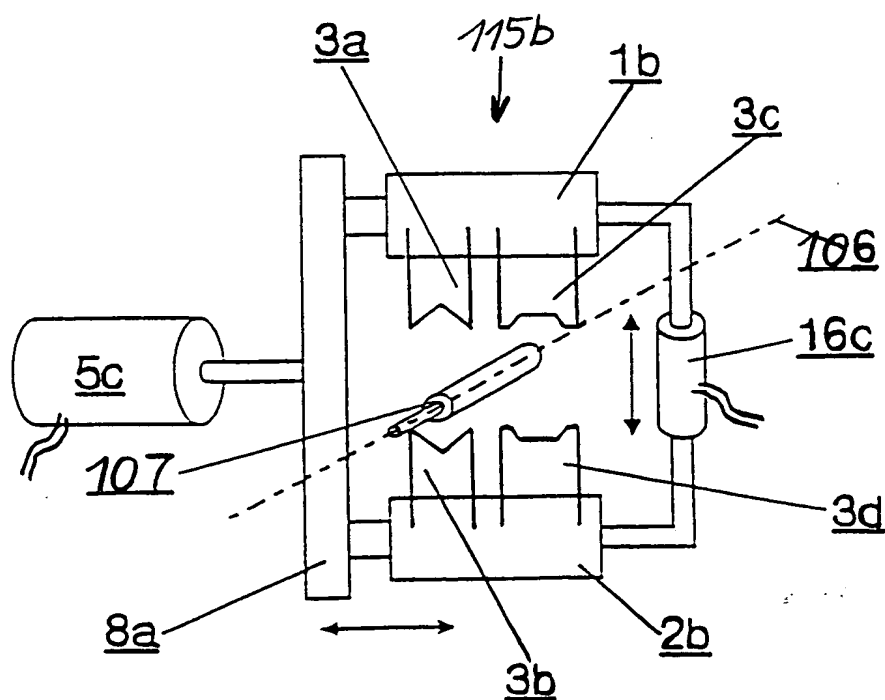


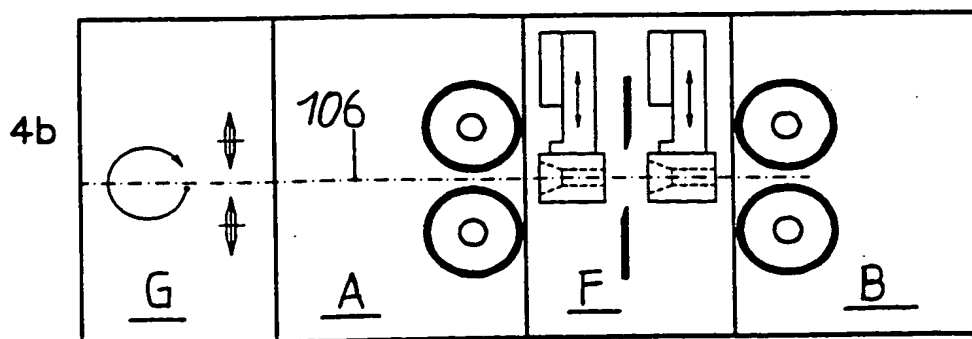
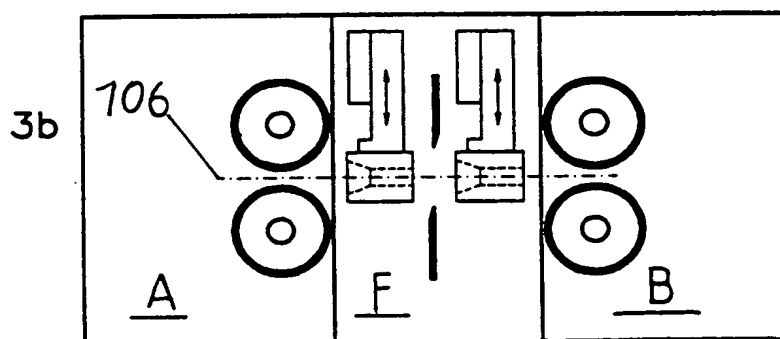
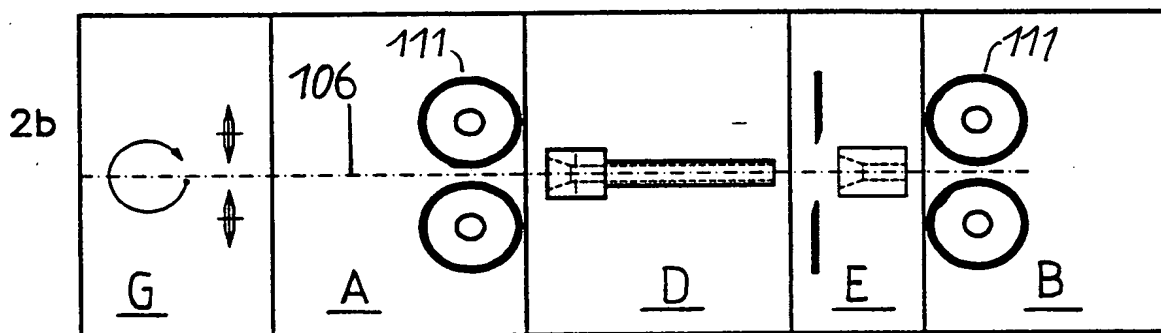
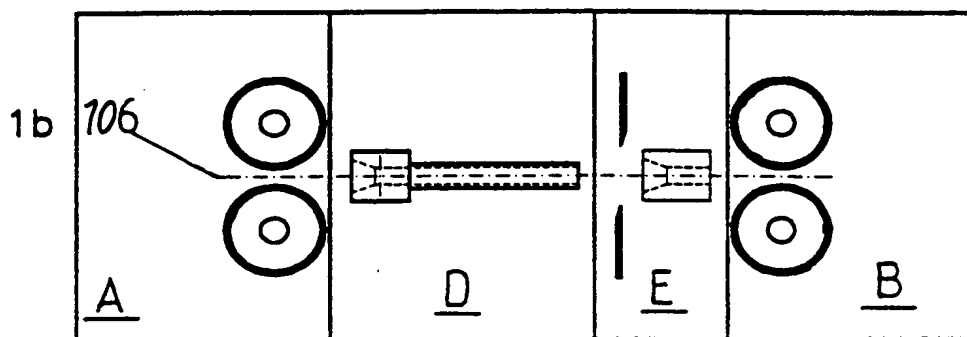
Fig. 2



Module zu CS9150

Fig. 3

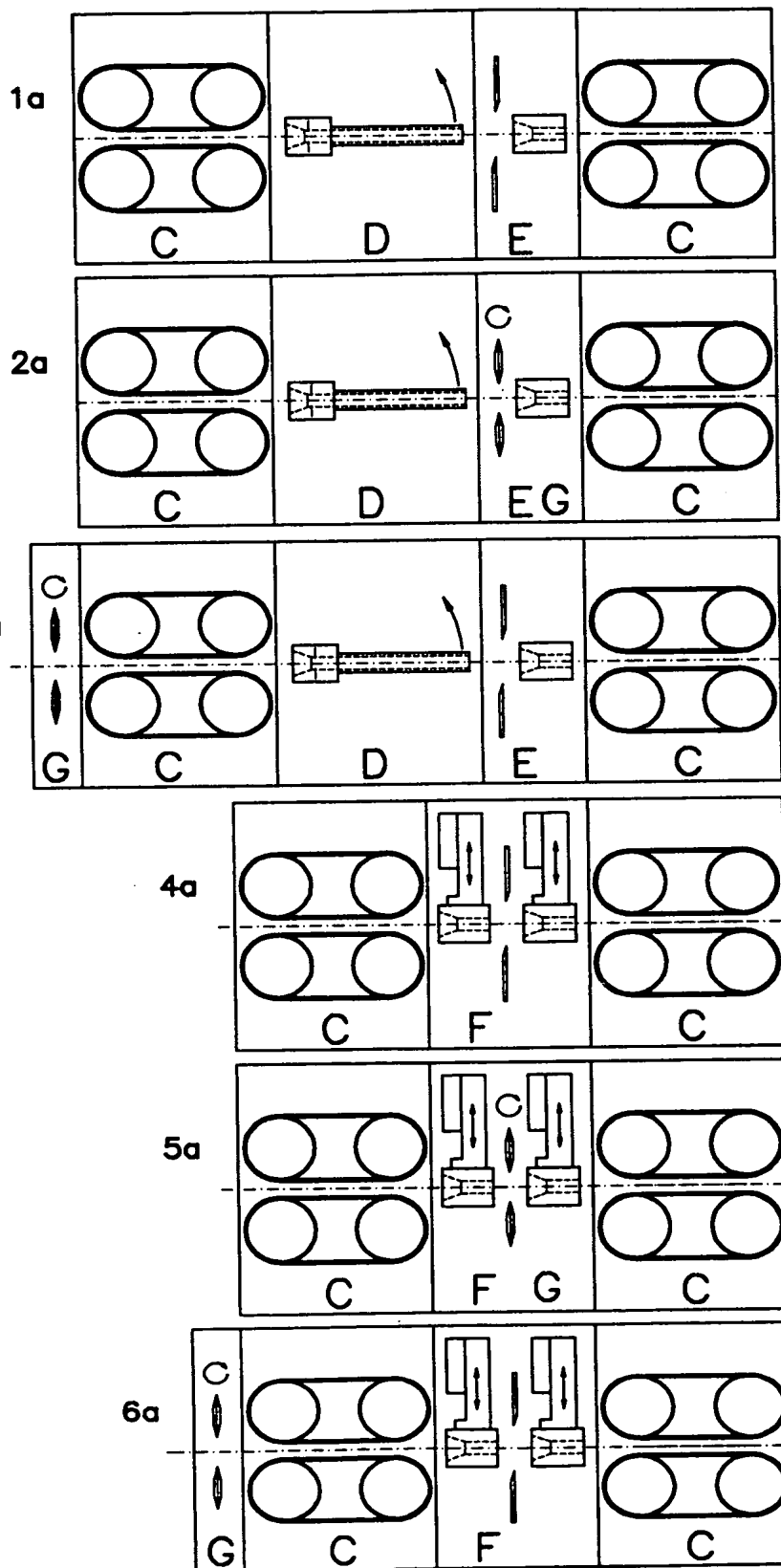
Rollenausführung



Module zu CS9150

Fig. 4

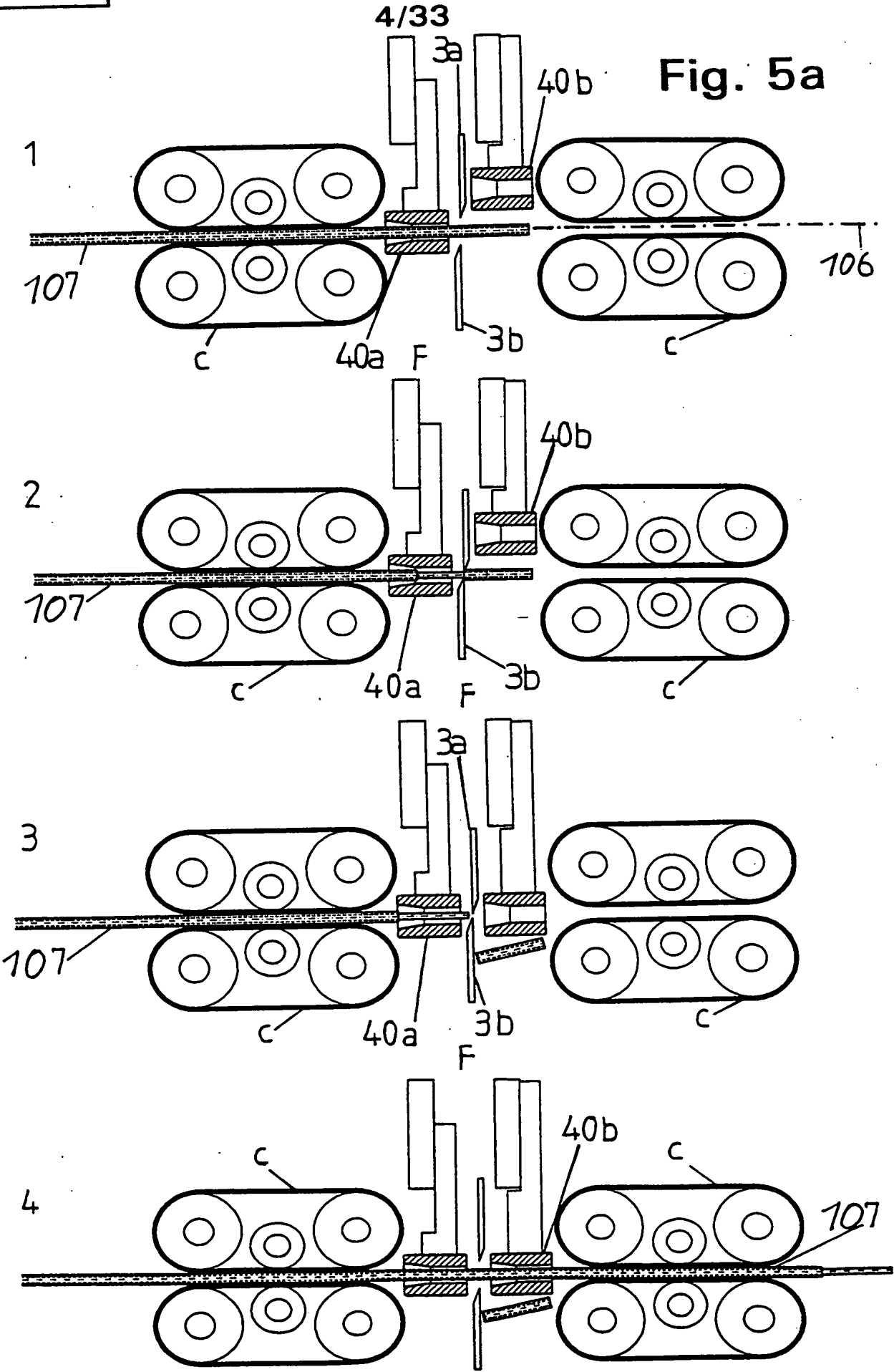
Bandausführung



866020-2289000

4/33

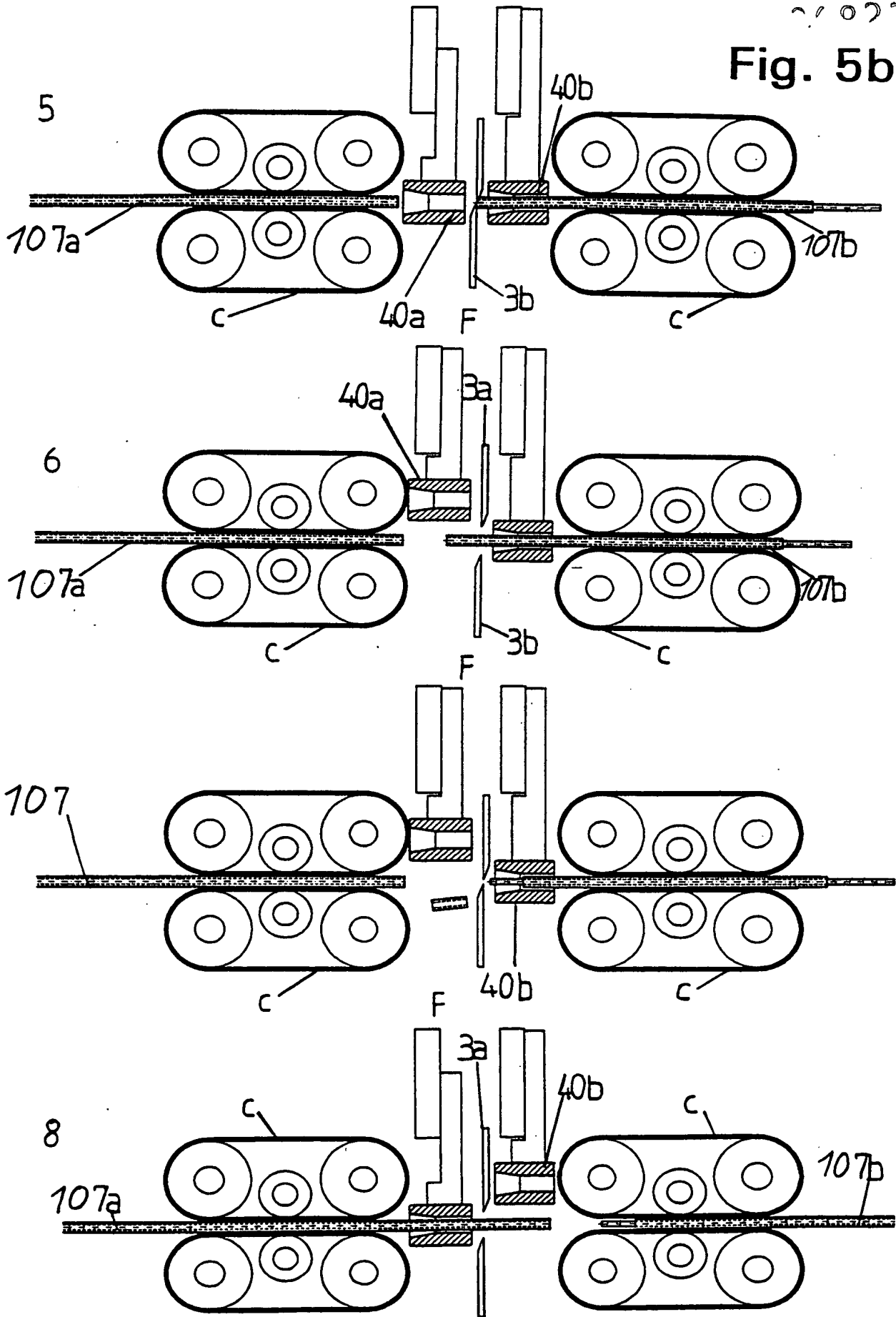
Fig. 5a



09/068278-570995

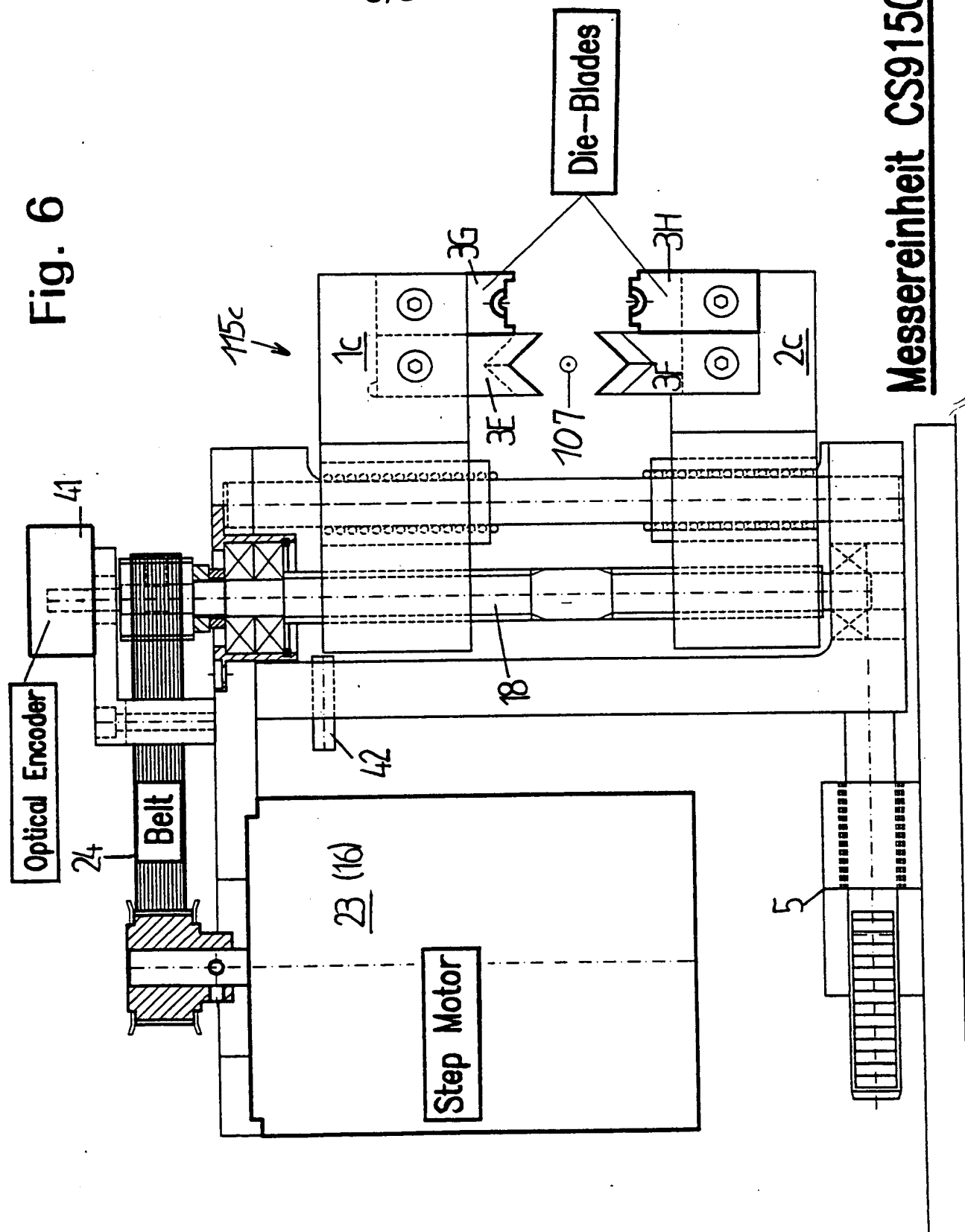
5/33

Fig. 5b



6/33

Fig. 6



Messereinheit CS9150

Fig. 7

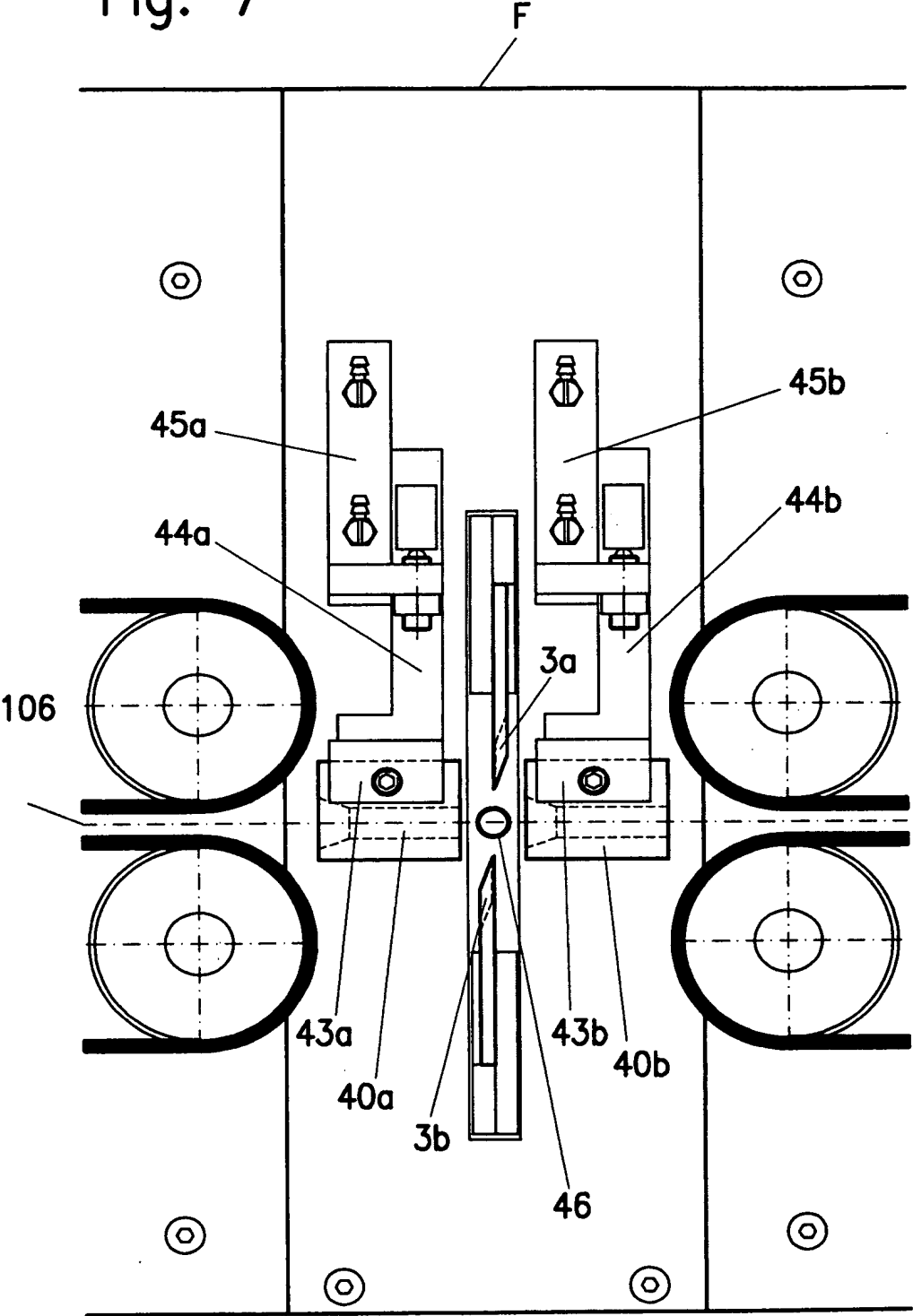
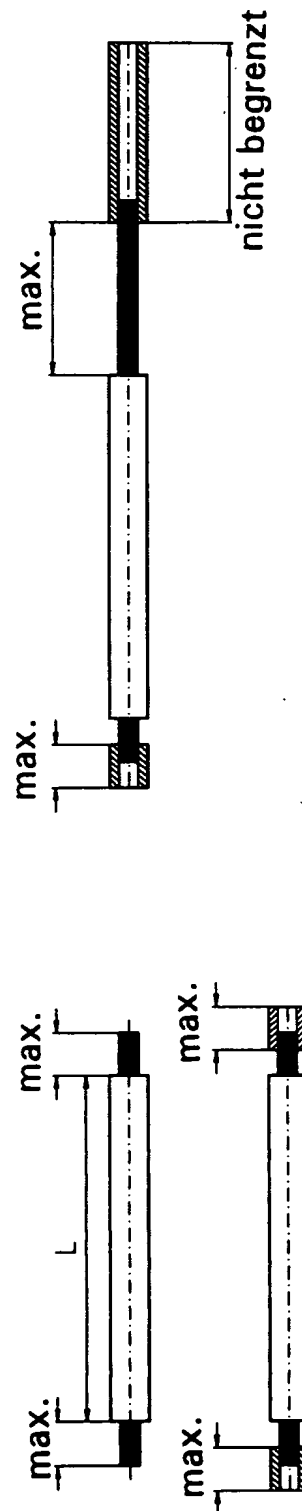
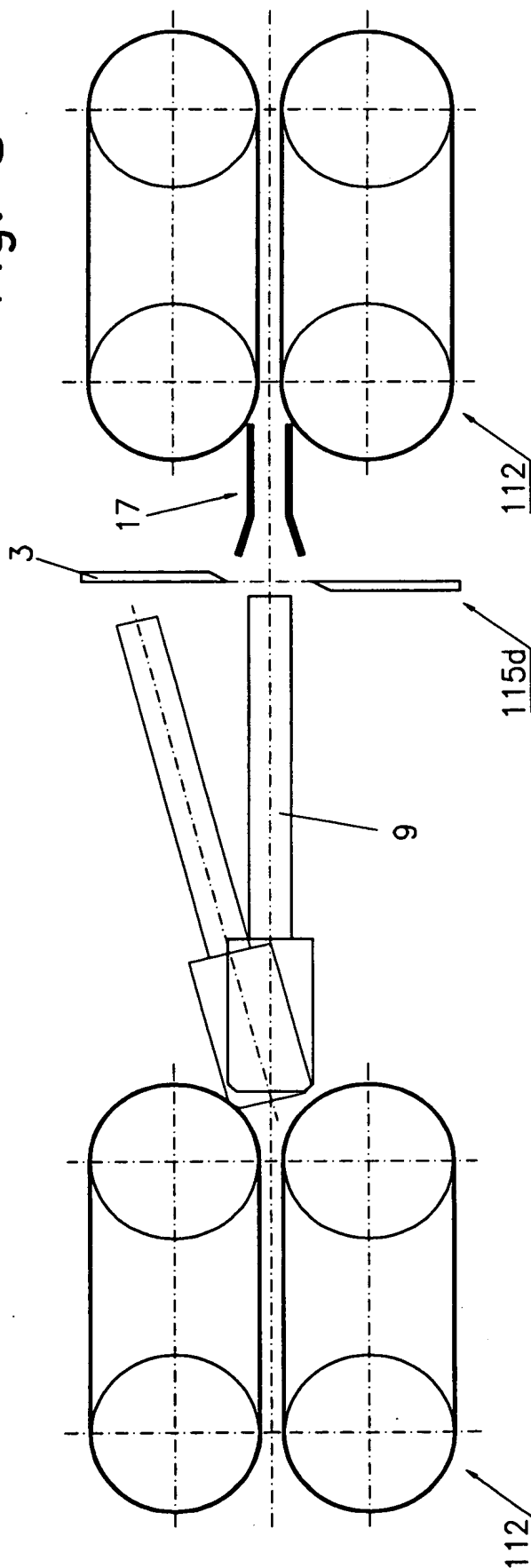


Fig. 8



9/33

Fig. 9

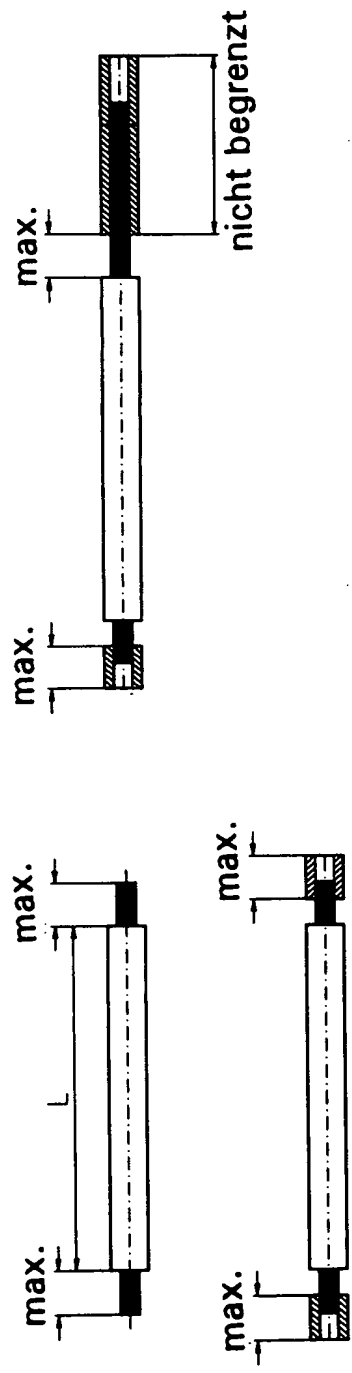
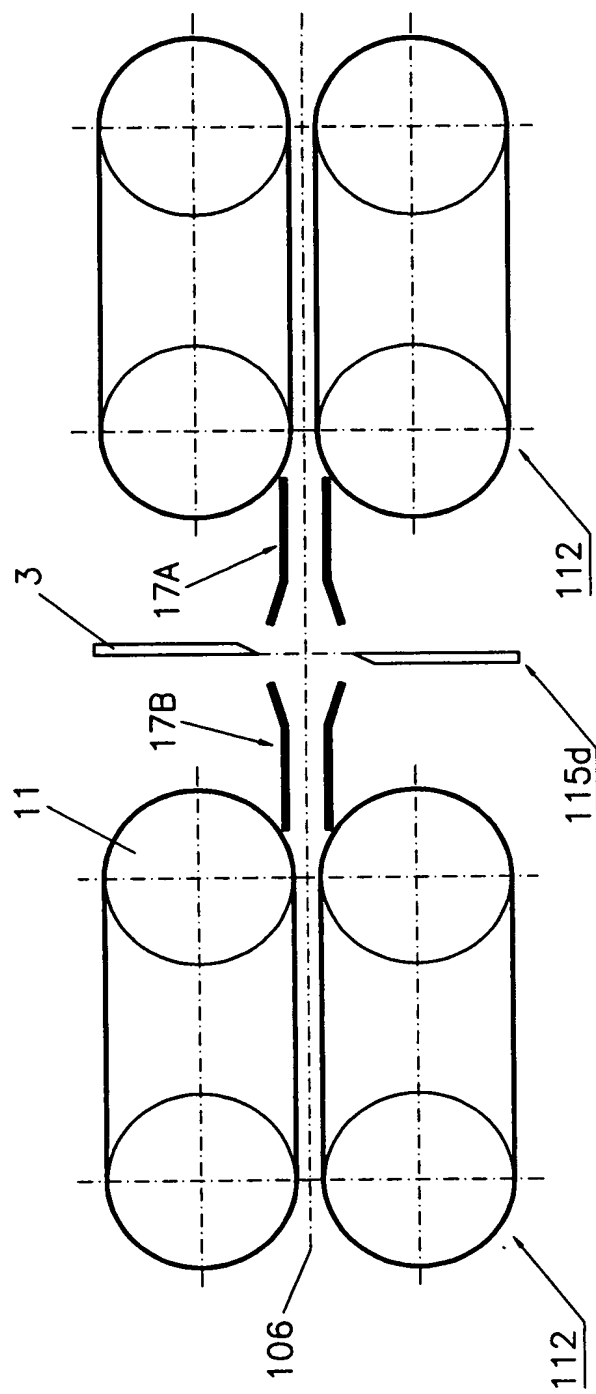


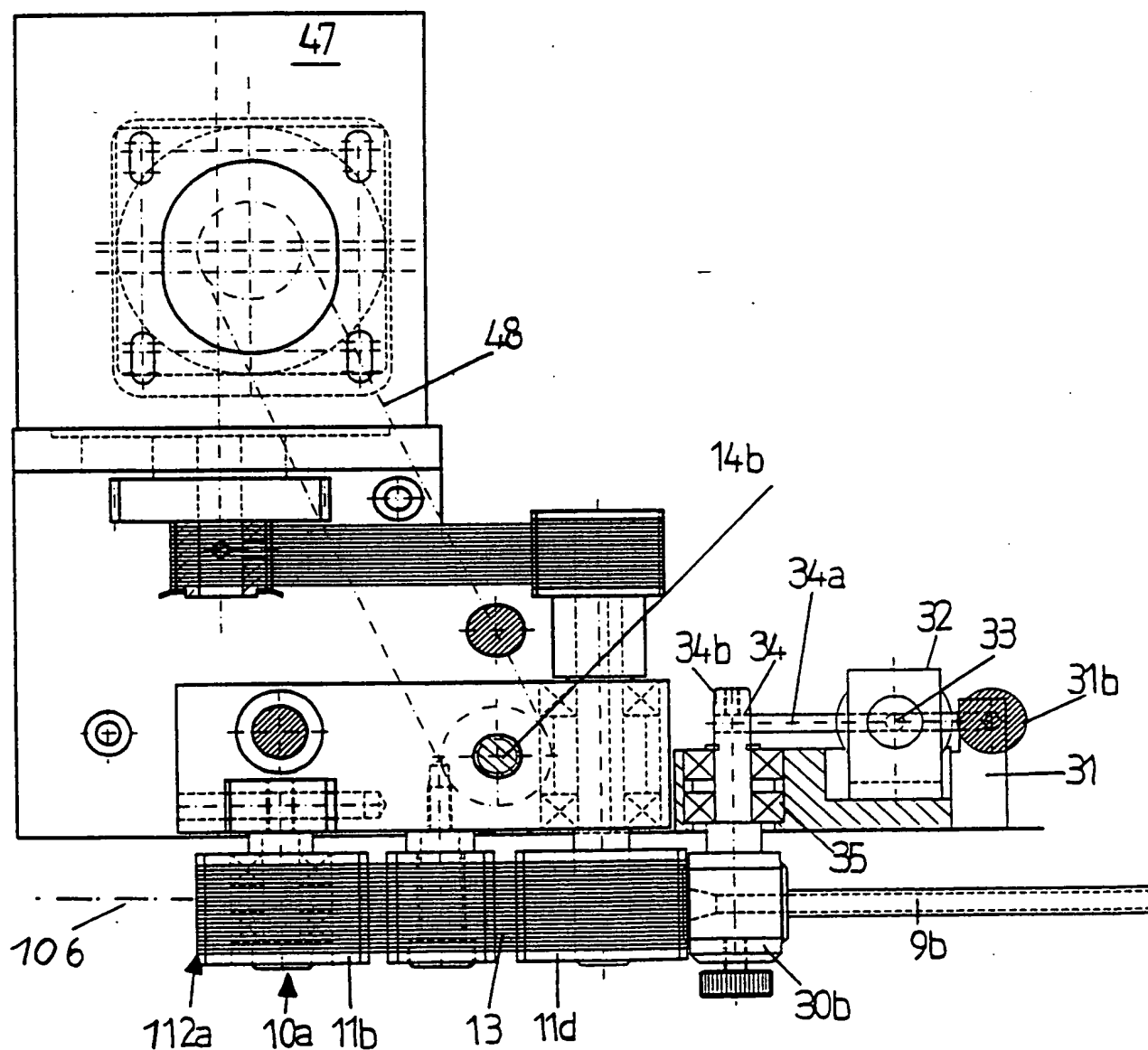
Fig. 10

2 Messerpositionen single wire processing	3 Messerpositionen single wire processing	2 Messerpositionen dual wire processing	
		a)	V-Messer
		a)	Radius Messer
			Radius Messer mit Schulter
			Formmesser
			Schlitzmesser
c)	c)		Trennmesser
b1)	b1)	b1)	Flachmesser
			Flachmesser U-Form
b)	b)		Flachmesser Kontur
			Flachmesser mit Schulter
			Flachmesser spez.

11/33

Fig. 11

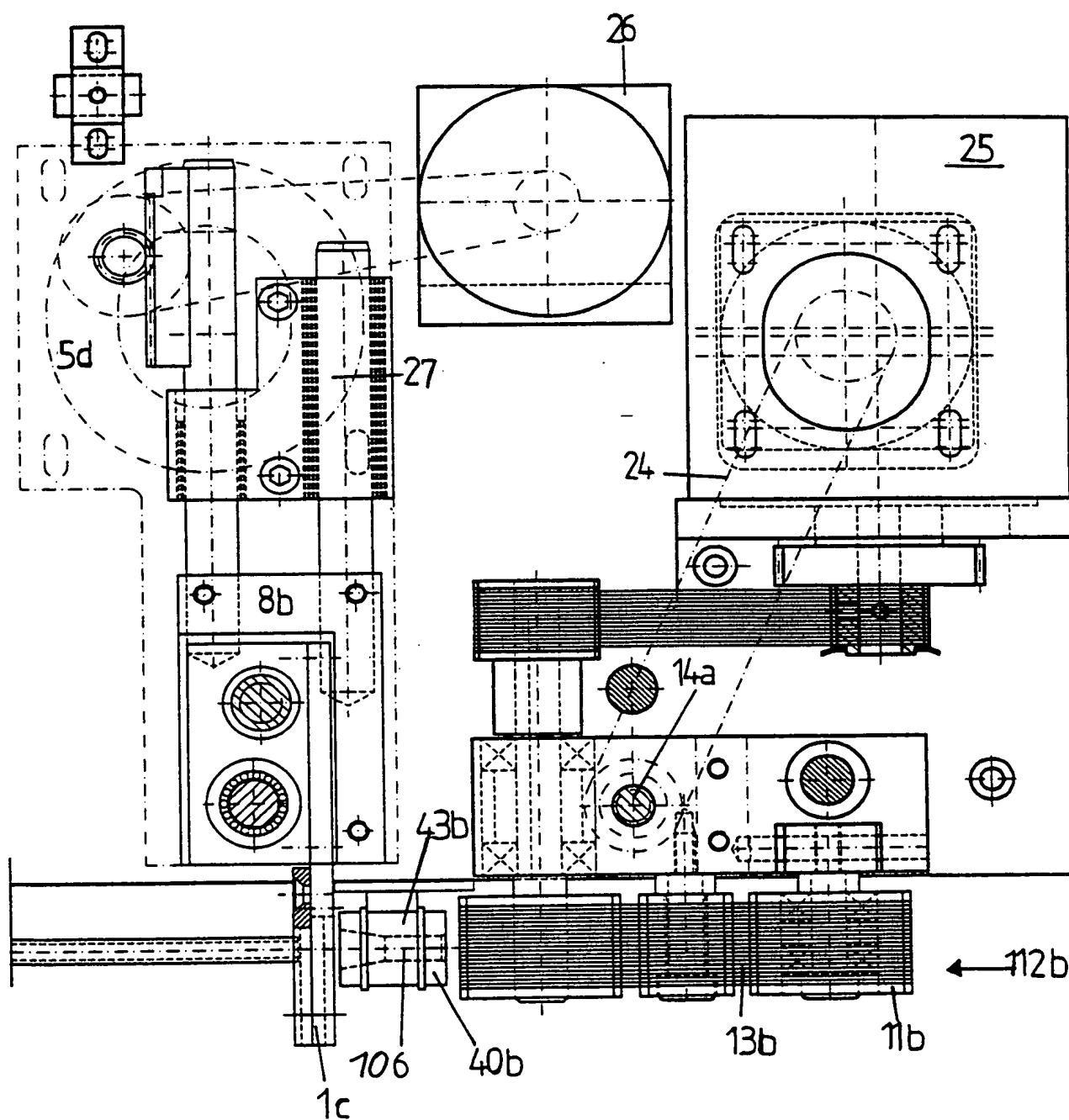
-Antriebsmodul links mit Antriebsriemen
 -schwenkbare Führungseinheit



12/33

Fig. 12

- Schneidemodul
- Modul Y-Achse Verschiebung
- Antriebsmodul rechts mit Antriebsriemen

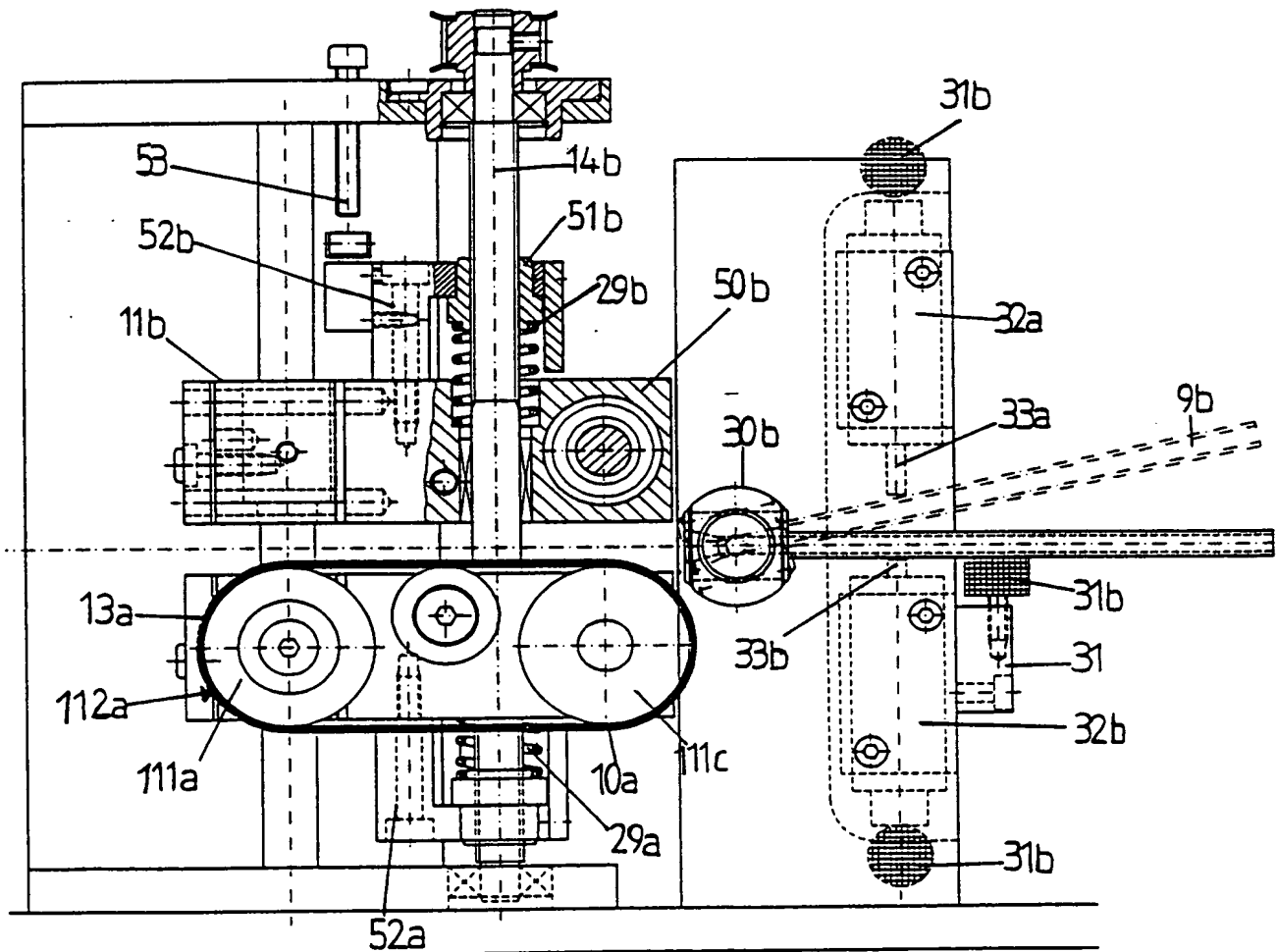


APPROVED	O.S. FIG.	
BY	CLASS	SUBCLASS
DRAFTSMAN		

13/33

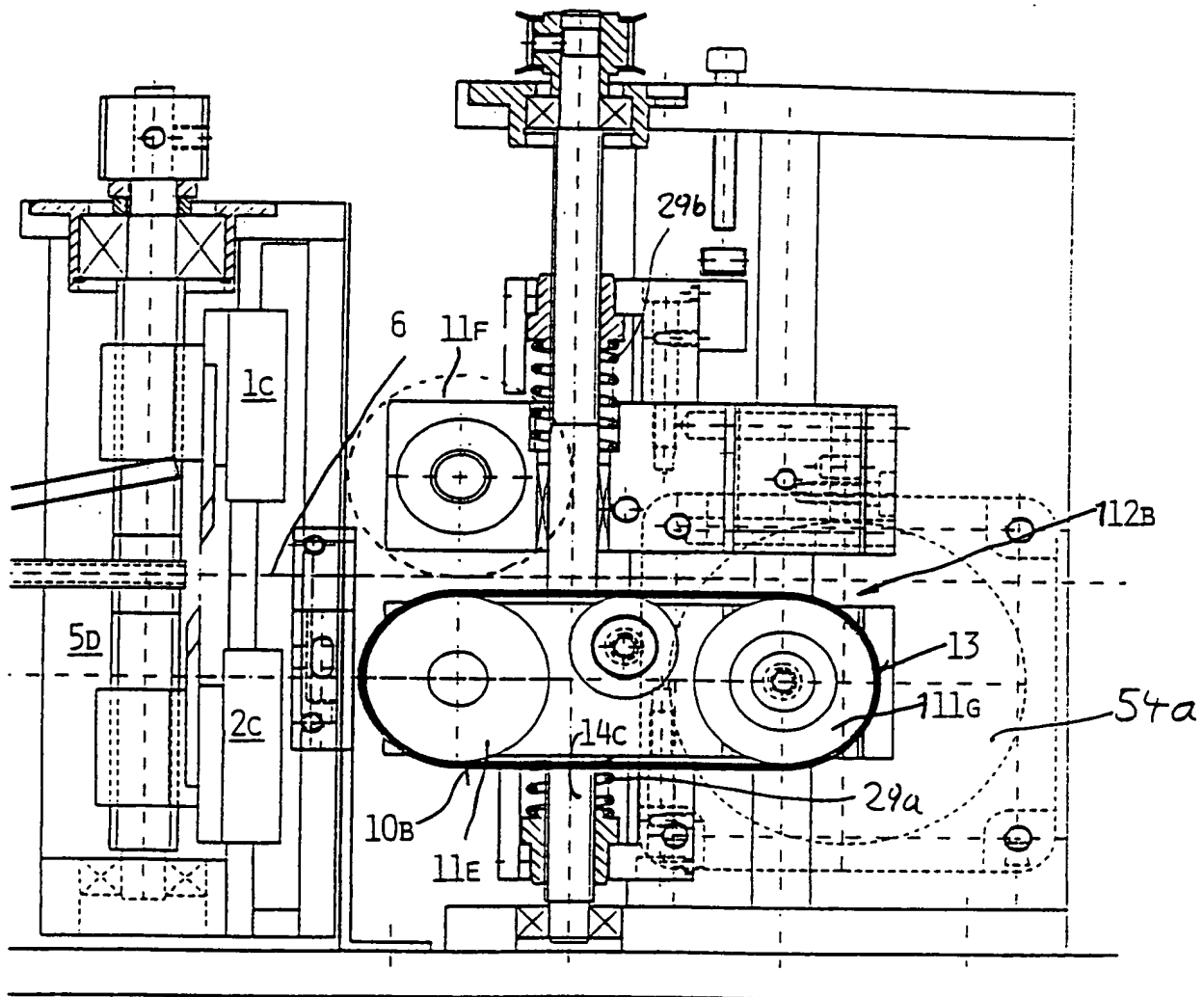
Fig. 13

-Antriebsmodul links mit Antriebsriemen
-schwenkbare Führungseinheit



14/33

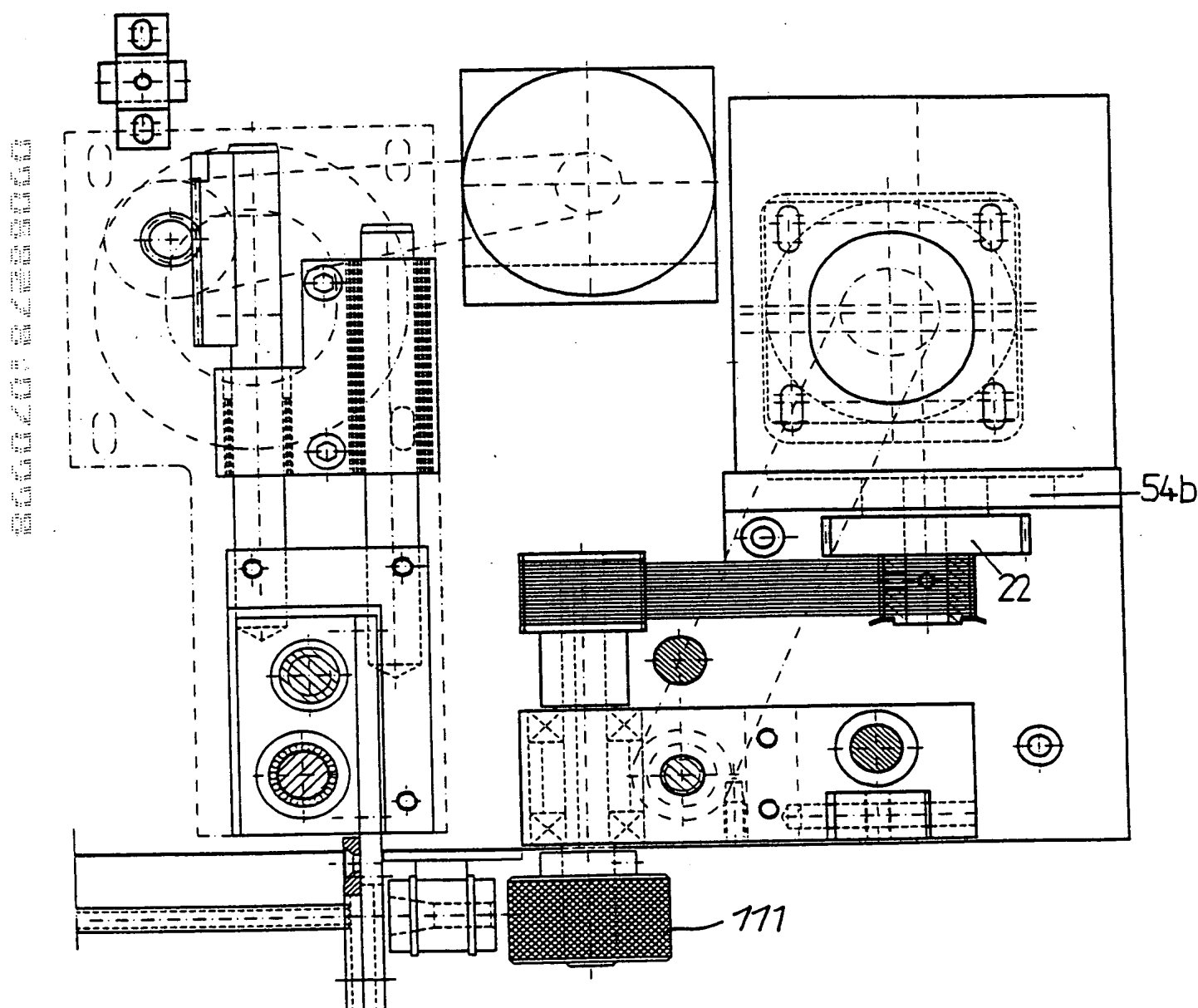
Fig. 14



15/33

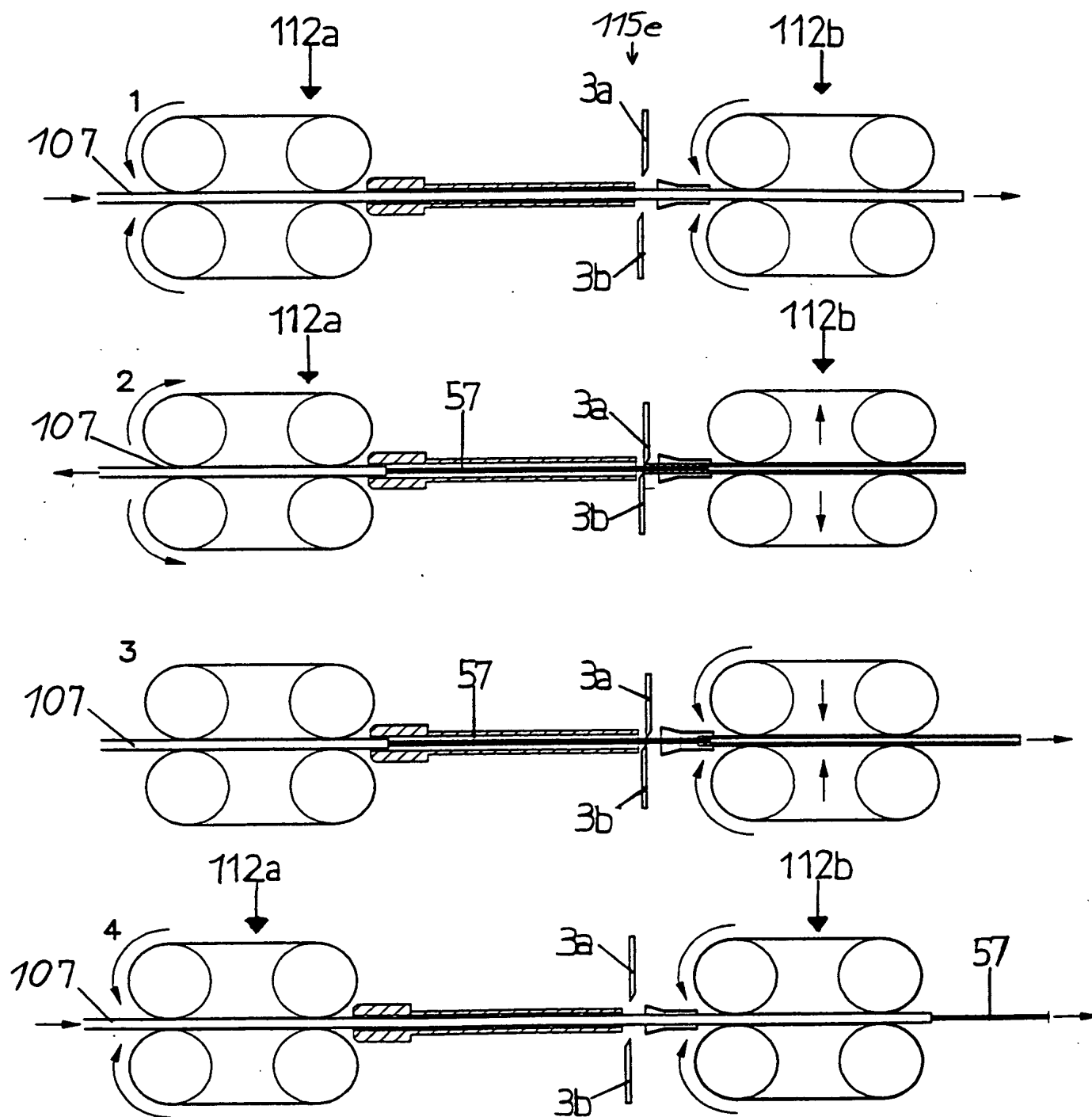
Fig. 15

- Schneidemodul
- Modul Y-Achse Verschiebung
- Antriebsmodul rechts mit Transportrollen



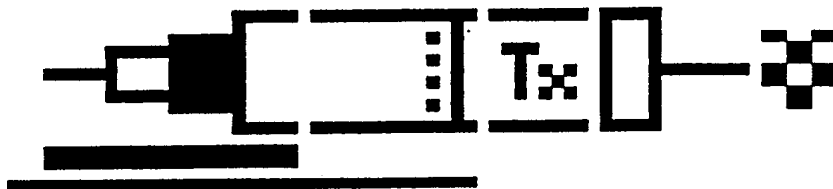
16/33

Fig. 16

Abisolierlänge rechts grösser als 50mm


Operations Screen

Operations: Unnamed



- | | |
|------------------|--------------------|
| 1 Terminating | 4 Cutter Abzug |
| 2 Coax Schlitten | 5 Cutter Schlitten |
| 3 Coax Stufen | 6 Cutter Stufen |

Exit Sort Edit Paste Cut Exit

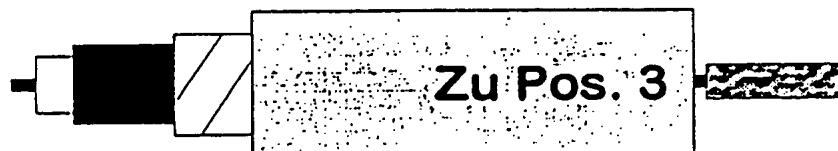
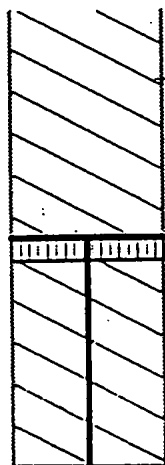


Fig. 18 1/2

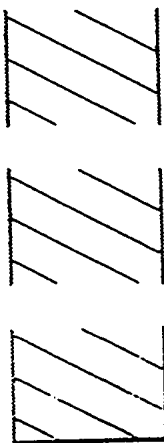
1 Terminating.



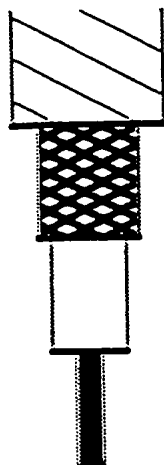
2 Koax Schlitz.



3 Koax Stufen.



18/33



4 Cutter Abzug

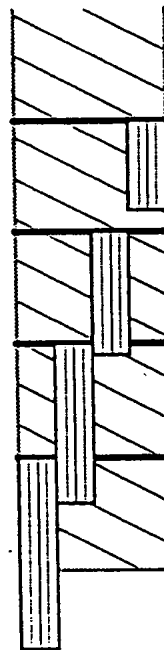
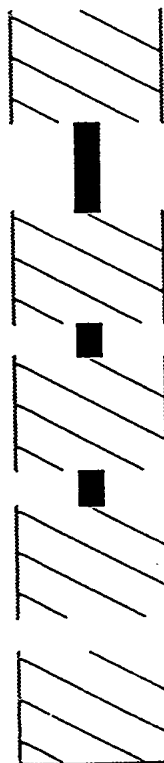
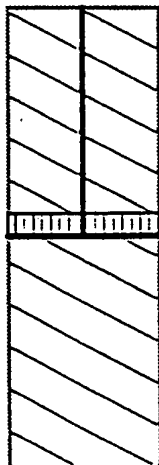


Fig. 18 2/2



5 Cutter Schlitz.

6 Cutter Stufen.

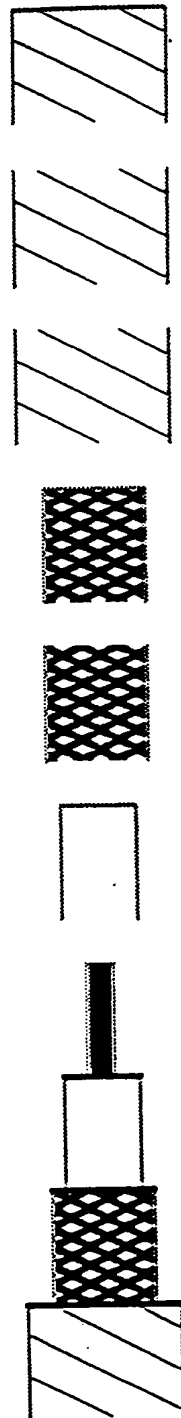


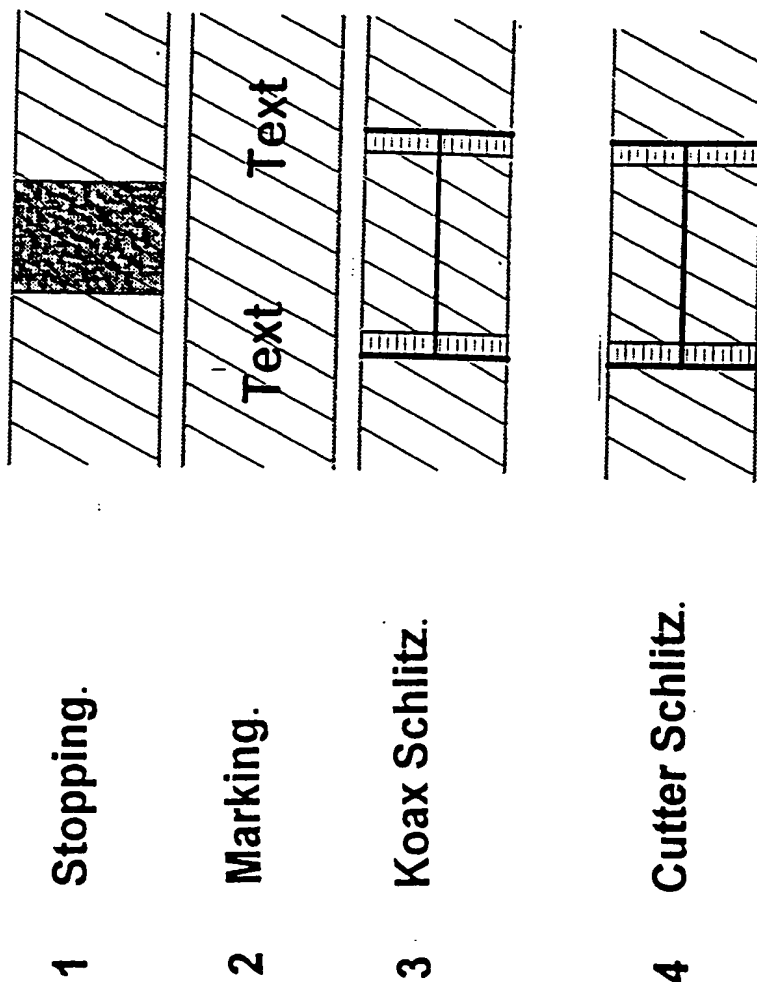
Fig. 20a

Ende 1: Terminating:
SPEWIR04.DS4



20/33

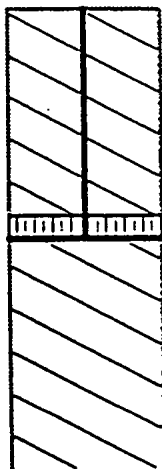
Fig. 19



21/33

Fig. 20b

Ende 2: Koax Schlitz:
SPEWIR05.DS4, SPEWIR06.DS4, SPEWIR07.DS4



Empfohlene Operationen:

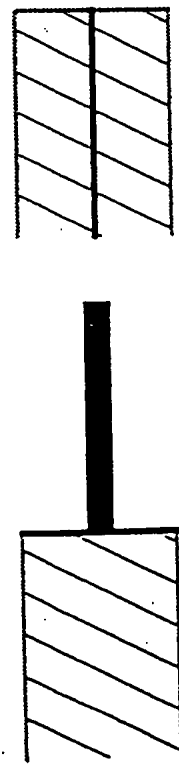
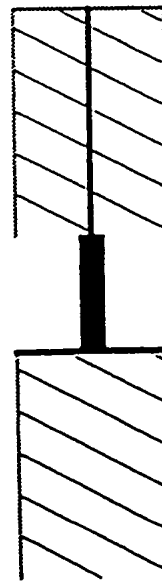
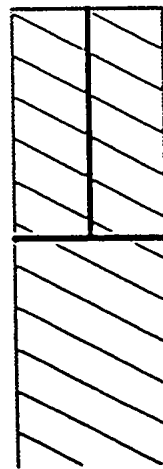
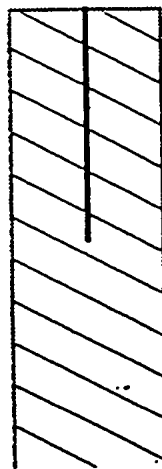


Fig. 20c

Ende 3: Koax Stufe:
SPEWIR08.DS4, SPEWIR09.DS4

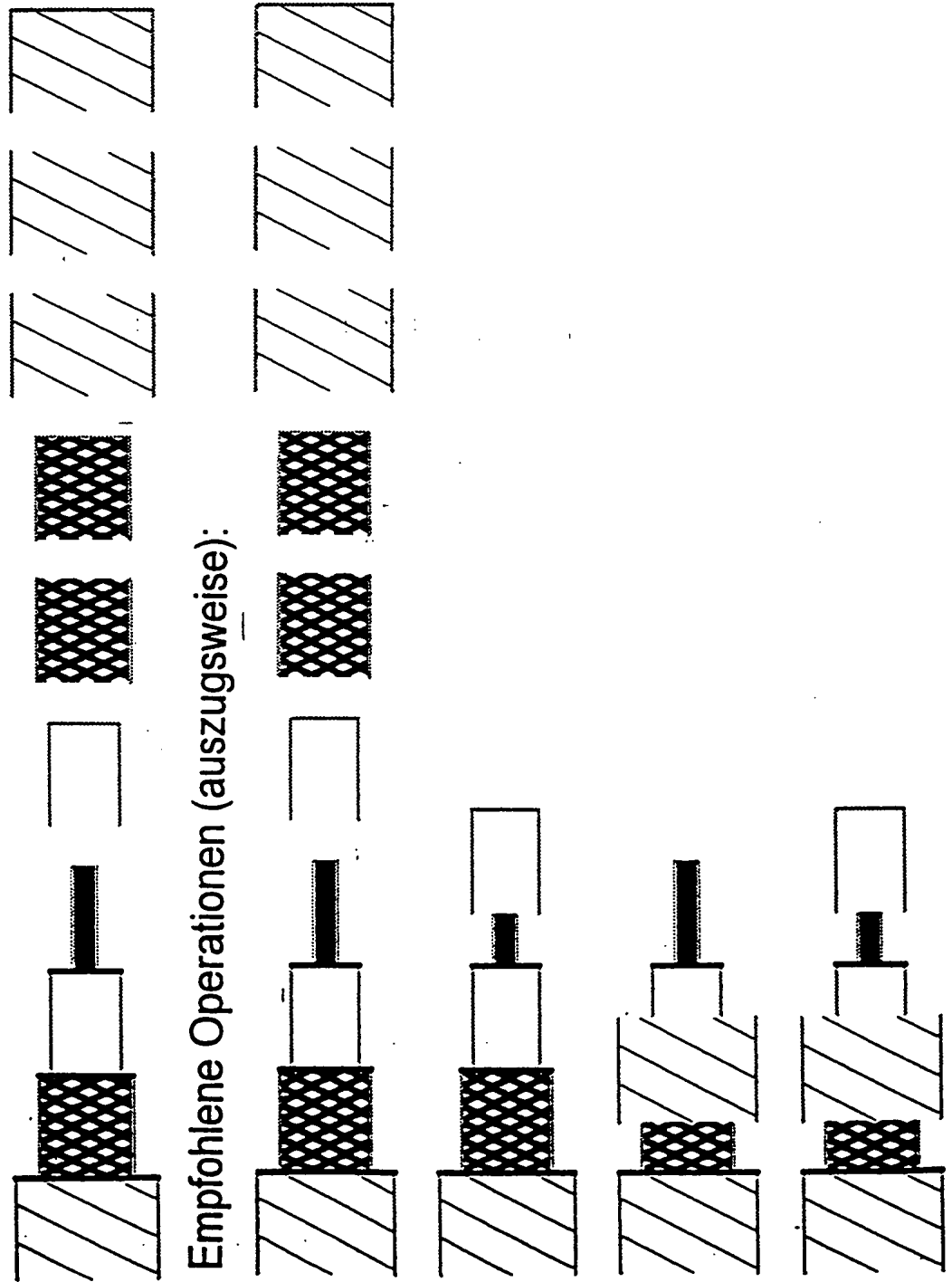
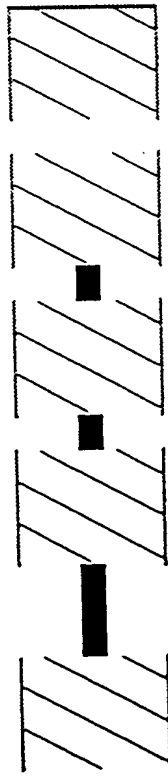
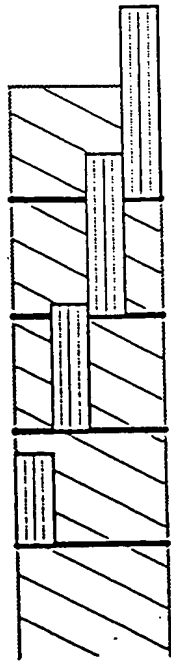
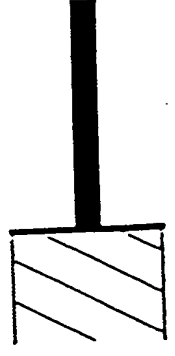
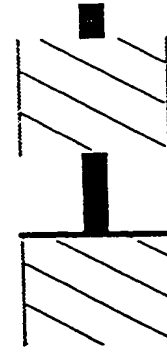
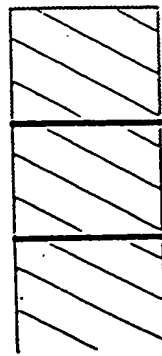


Fig. 20d

Ende 4: Cutter Abzug:
SPEWIR12.DS4, SPEWIR13.DS4



Empfohlene Operationen:



Ende 5: Cutter Schlitten:
s. unter Koax Schlitten

Ende 6: Cutter Stufen:
s. unter Koax Stufen

Mittelteil 1: Stopping:
SPEWIR14.DS4

Grundoperation:

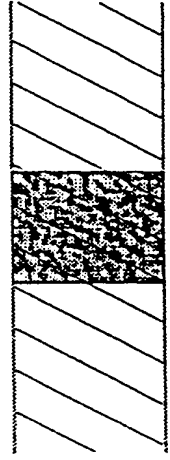


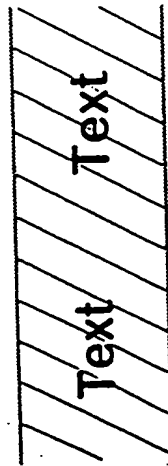
Fig. 20e 1/2

24/33

09/068278

Mittelteil 1: Marking:
SPEWIR15.DS4

Grundoperation:



Weitere Operationen: -

Mittelteil 3: Koax Fenster:
SPEWIR10.DS4, SPEWIR11.DS4

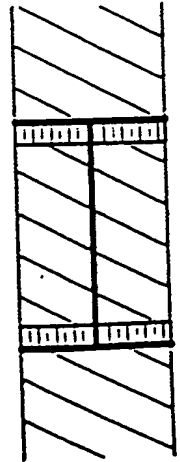


Fig. 20e 2/2

Empfohlene Operationen:

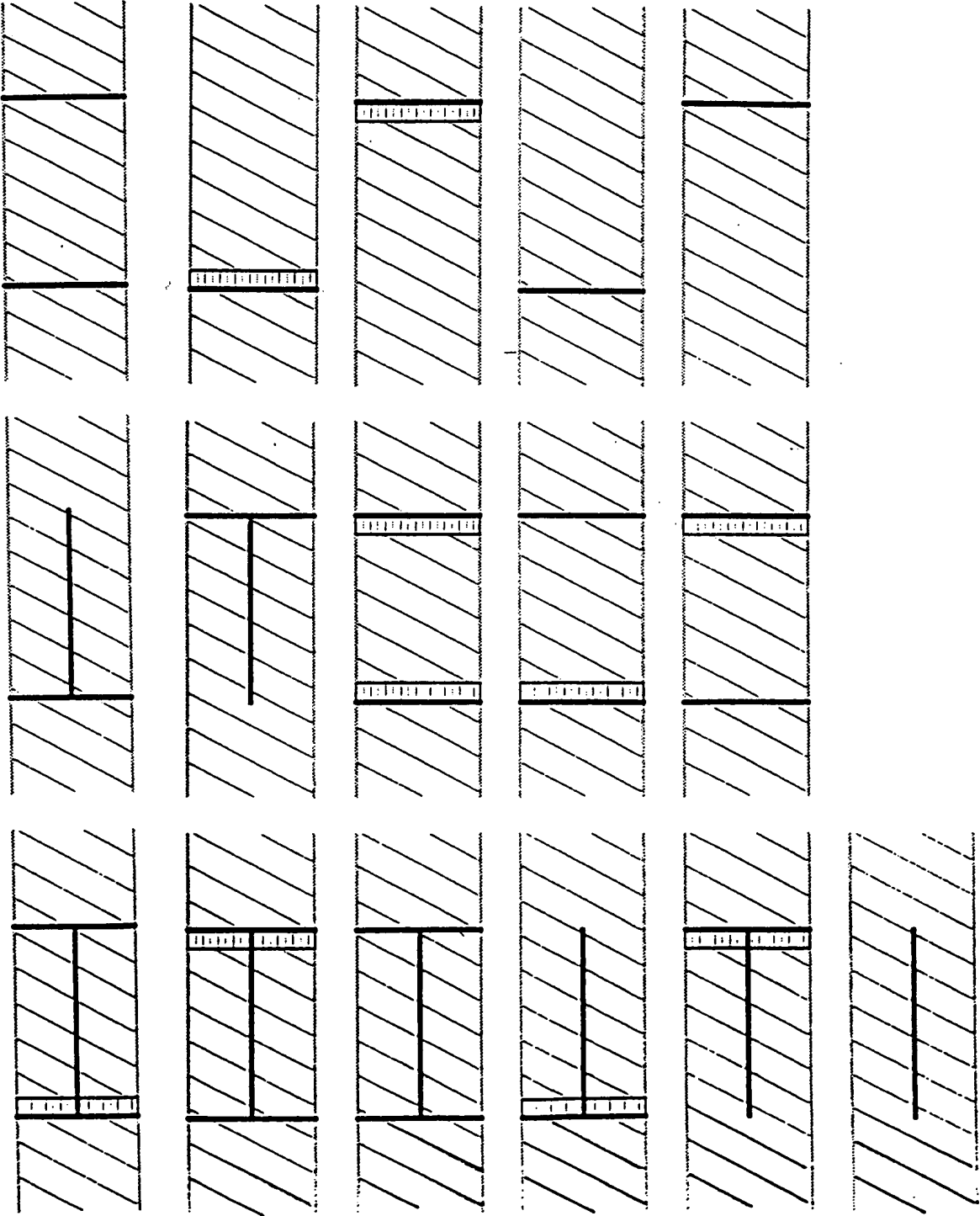
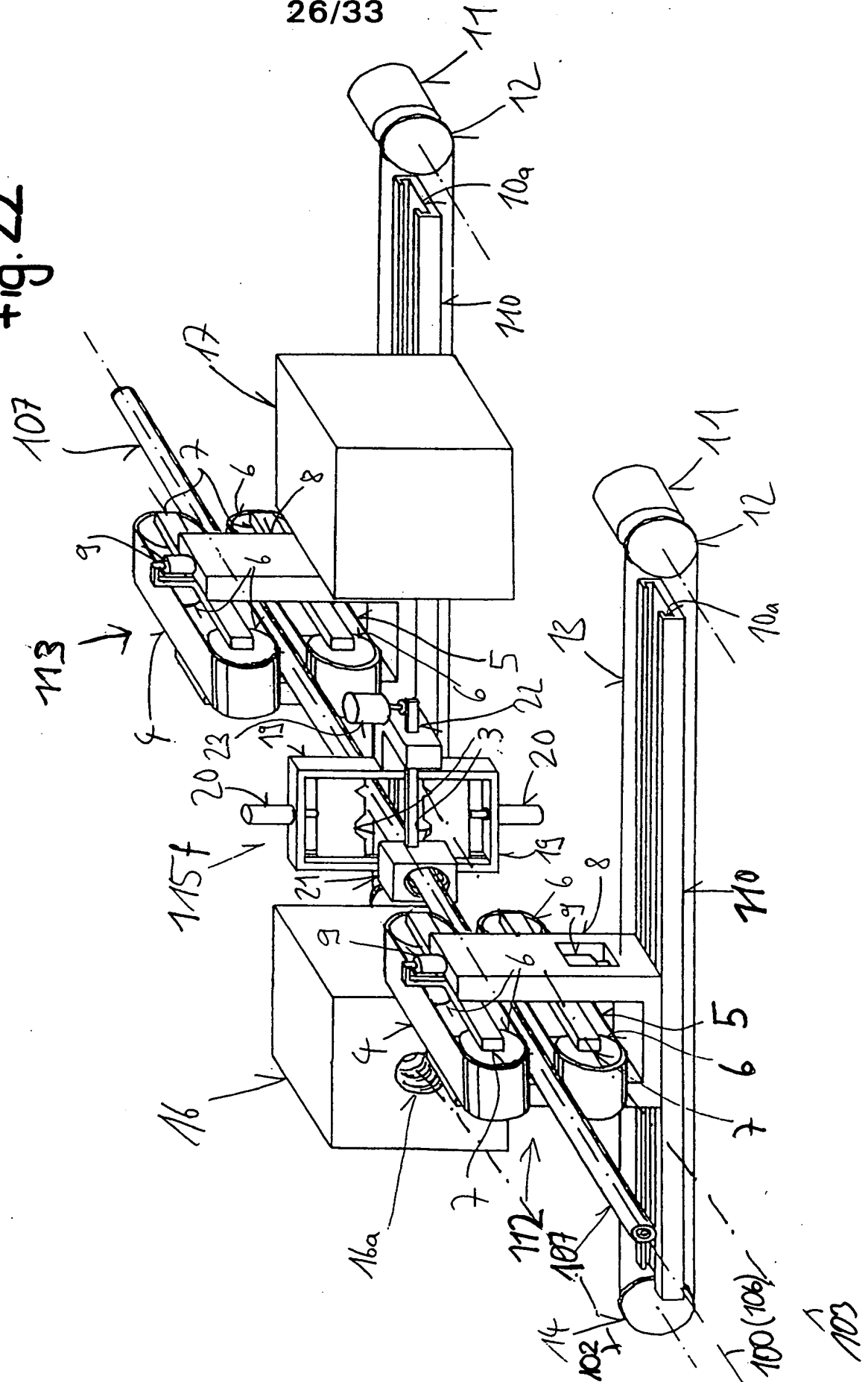


Fig. 22



27/33

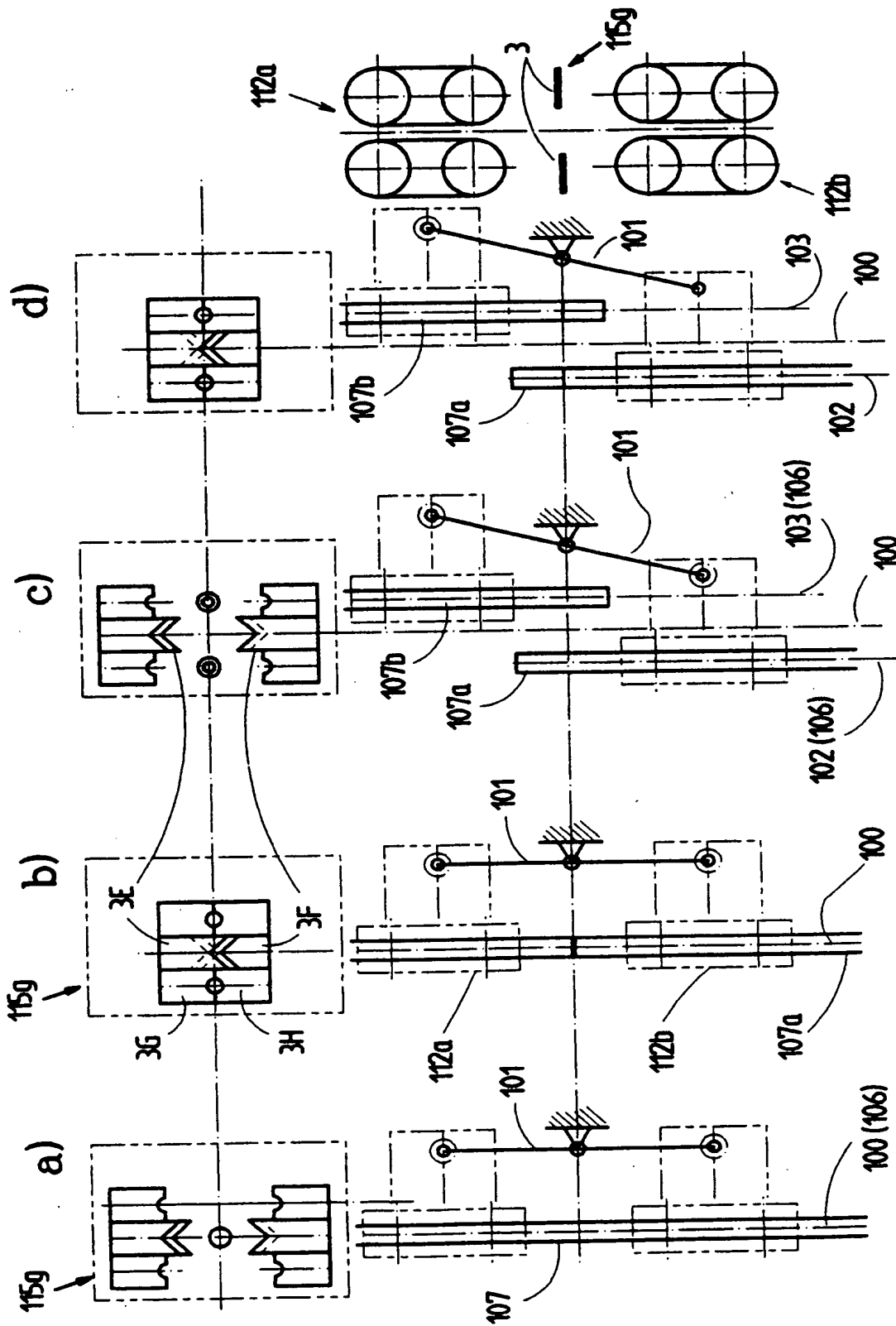


Fig. 23

28/33

Fig. 24

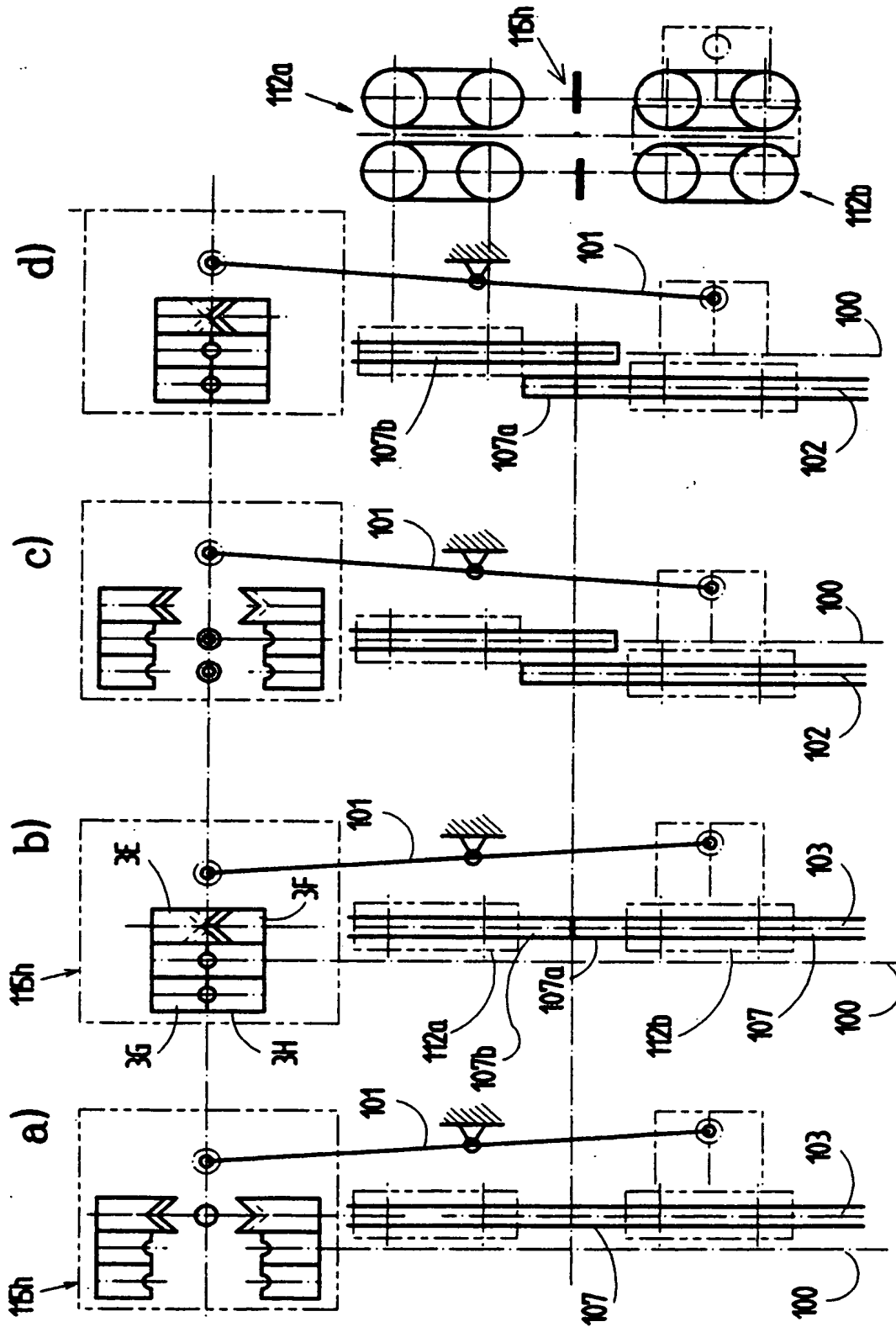


Fig. 26

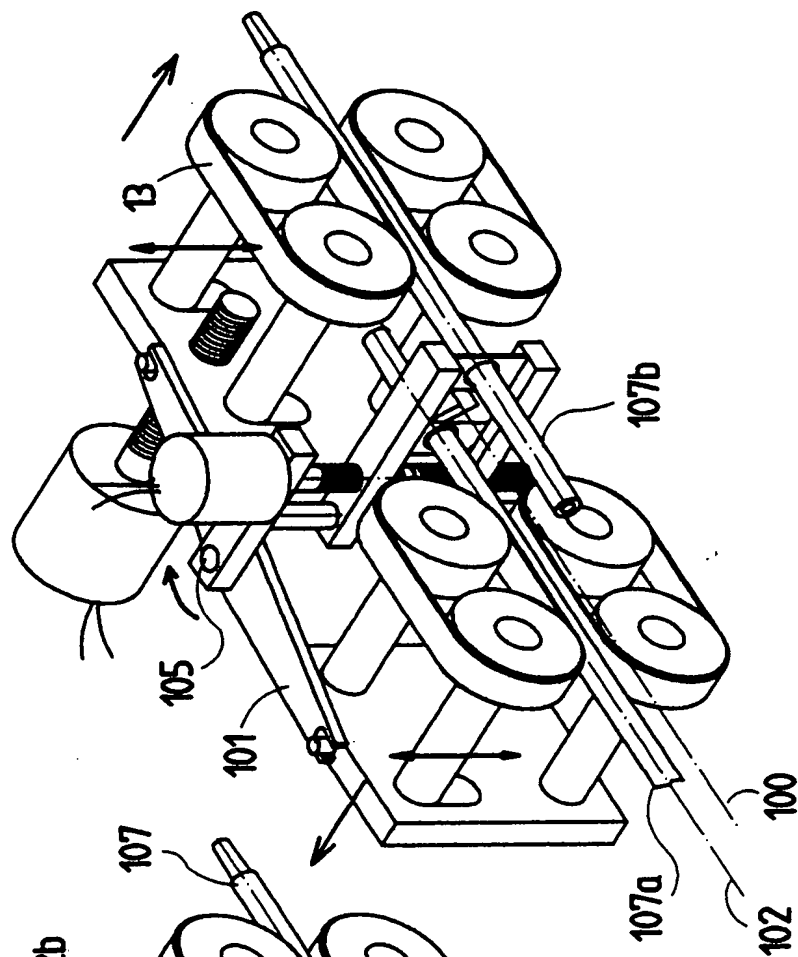


Fig. 25

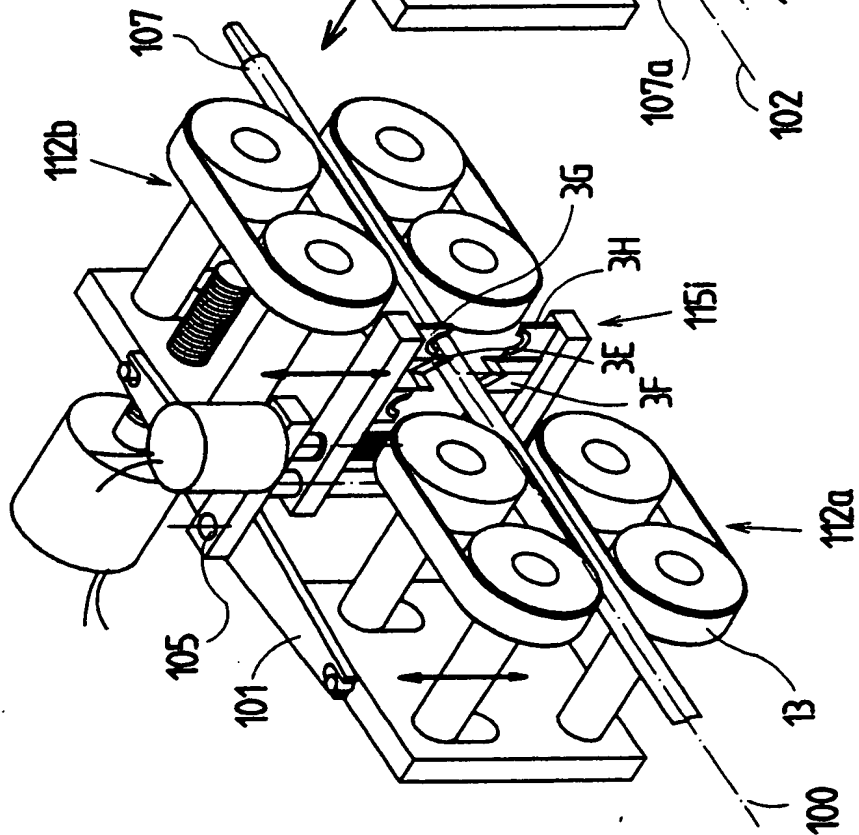


Fig. 27

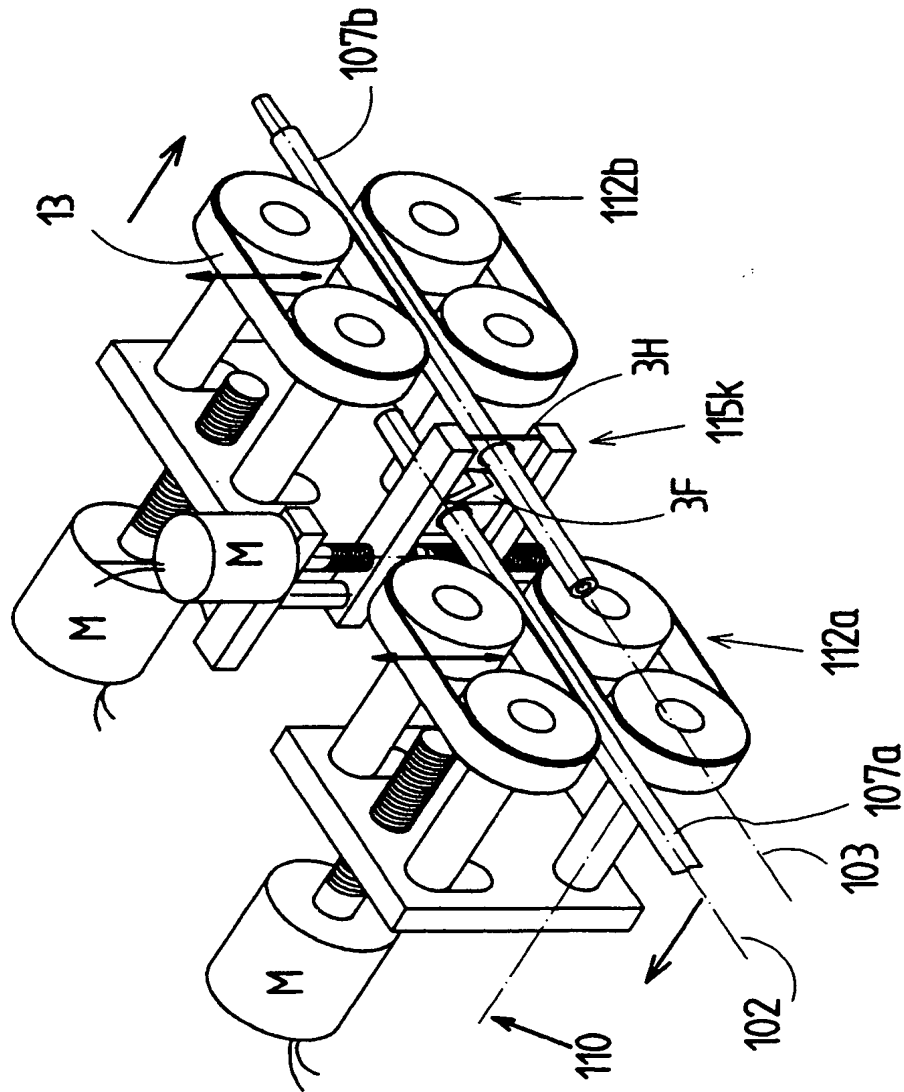


Fig. 28

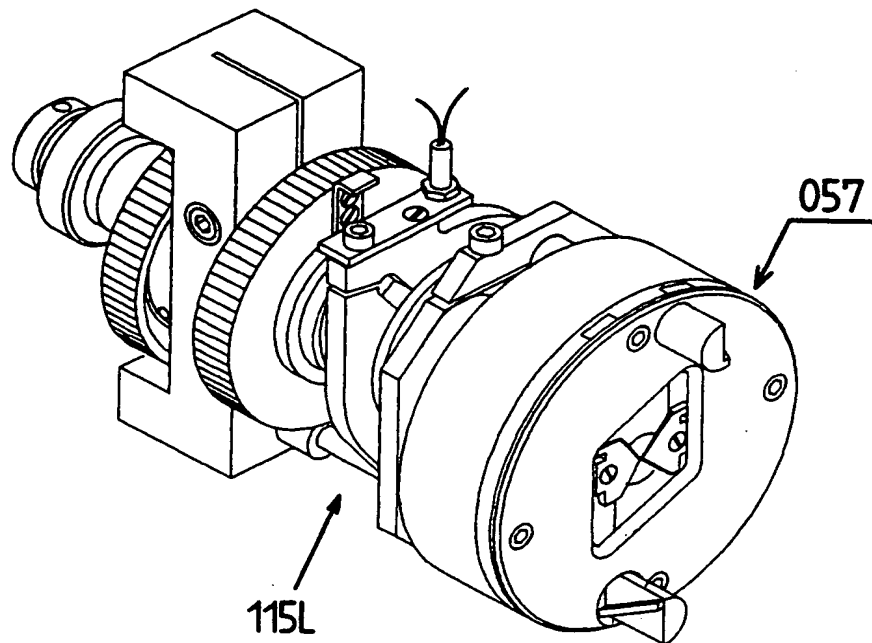


Fig. 29

Lage für
Messerwechseln

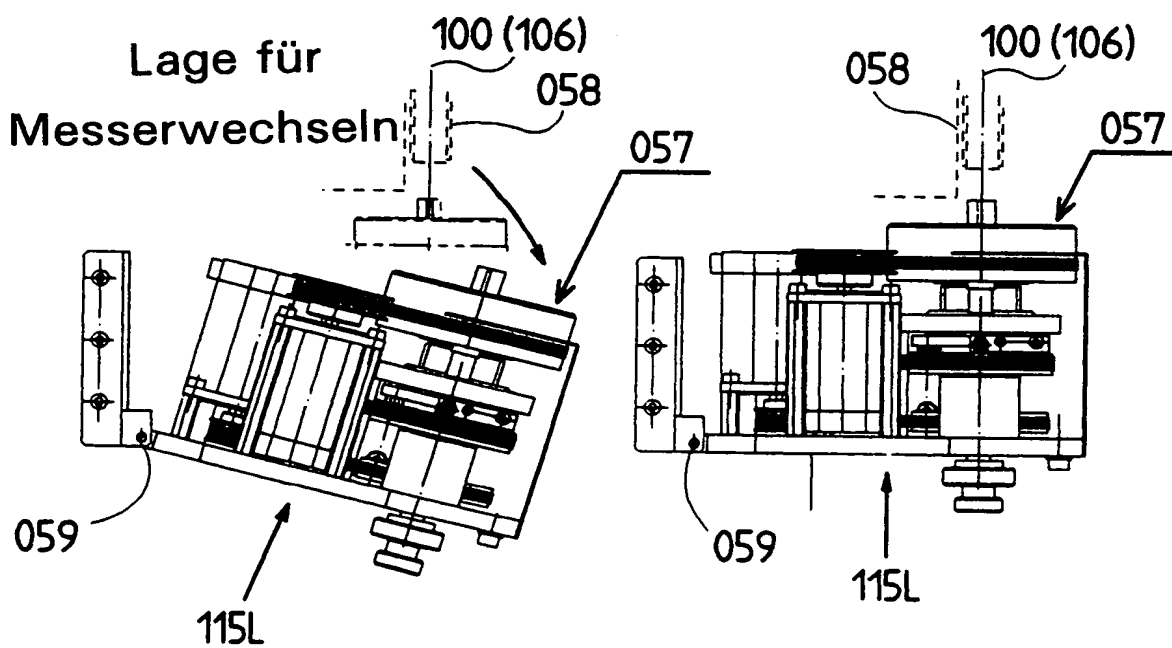


Fig. 30

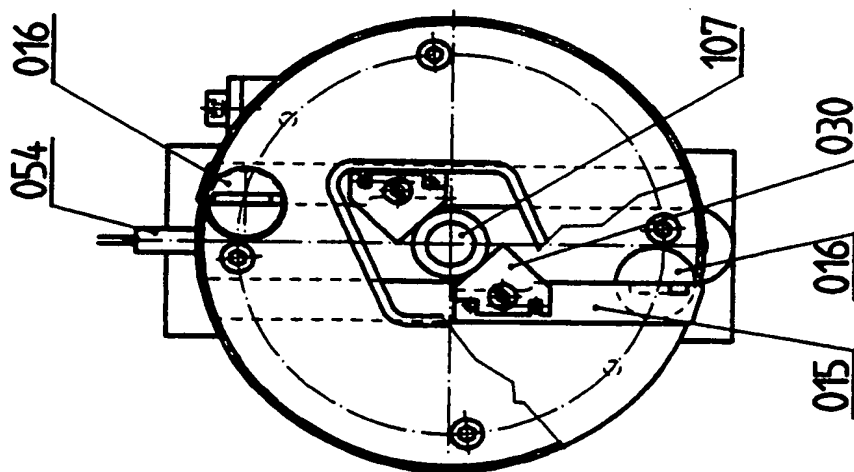


Fig. 31

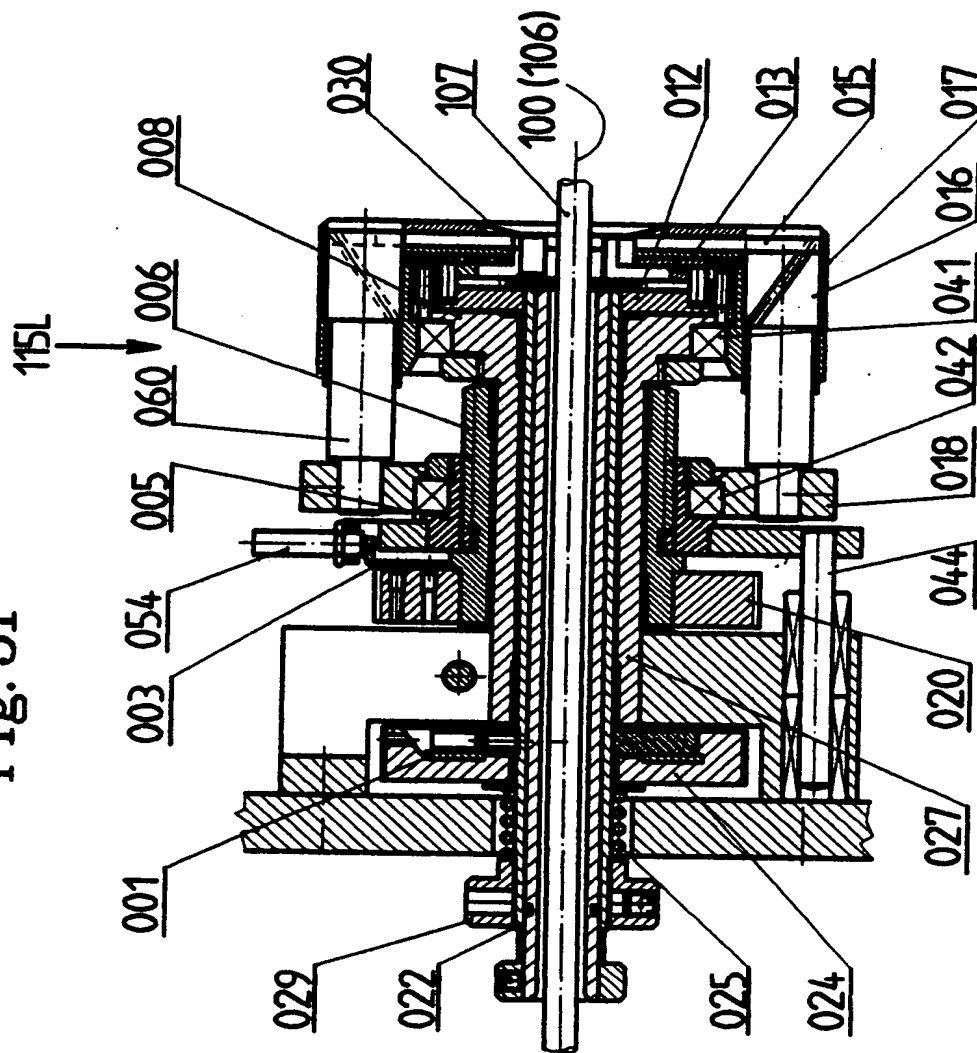


Fig. 21

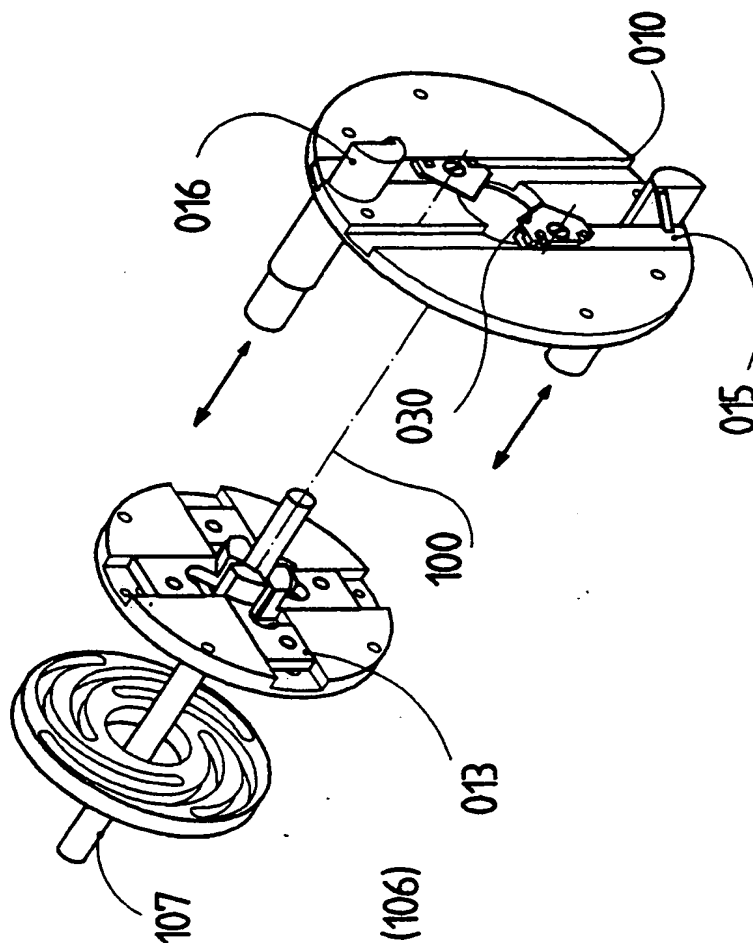


Fig. 32

